

Date: Tuesday, 8/7/2007 11:38:55 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : RUBBER CUSHION
 Job Number : 33834
 Estimate Number : 12983
 P.O. Number : *N/A* Part Number : D3595063530
 This Issue : 8/7/2007 S.O. No. : *N/A* Drawing Number : D3595 REV A
 Prsht Rev. : NC Project Number : *N/A*
 First Issue : *N/A* Type : SMALL / MED FAB Drawing Revision : A
 Previous Run : *N/A* Material : *N/A*
 Written By : *07-08-07* Due Date : 8/14/2007 Qty: 50 Um: Each
 Checked & Approved By :
 Comment : Est Rev: A New Issue 07-08-07 JLM Verified By: *E*

Additional Product

Job Number: 

Seq. #: Machine Or Operation: Description :

1.0 D3595 Rubber Cushion (per sq ft)



Comment: Qty.: 0.0206 sf(s)/Unit Total : 1.0290 sf(s)

Rubber Cushion (per sq ft) .125" thk

Batch: *M103838*

SAD 07/08/07

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3595

Dwg Rev: *A*

Prog Rev: *A*

2-Deburr if necessary

SAD 07/08/07 50

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/08/07 50

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

En 07/08/08 (50) count

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST408*

PC 7/8/8 (50)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



50

Comment: FINAL INSPECTION/W/O RELEASE

207/08/08

Job Completion



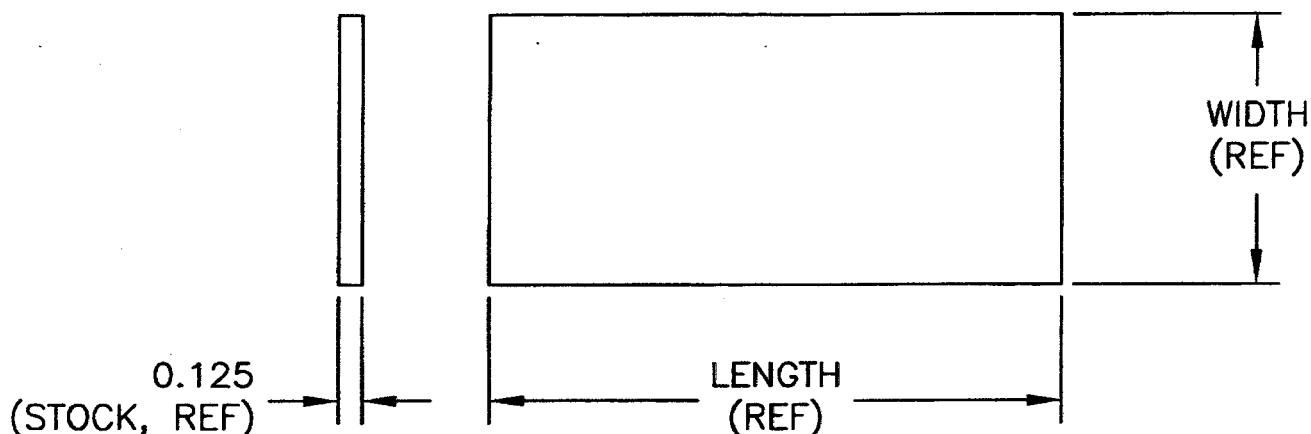
207/08/08



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED
07.02.14 [Signature]

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DART AEROSPACE LTD		Work Order:	33834
Description: Rubber cushion		Part Number:	D3595063530
Inspection Dwg: D3595 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

[illegible]

Measured by: SAJ	Audited by: En	Prototype Approval: N/A
Date: 07/08/08	Date: 07/08/08	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	